

Date: Thursday, 8/16/2007 1:25:23 PM
User: Jean-Luc Menard

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : DOUBLER
Job Number : 33989	
Estimate Number : 11879	
P.O. Number : N/A	Part Number : D2229
This Issue : 8/16/2007 S.O. No. : N/A	Drawing Number : D2229 REV B
Prsht Rev. : NC	Project Number : N/A
First Issue : 8/16/2007 Type : SMALL /MED FAB	Drawing Revision : B
Previous Run :	Material : N/A
Written By : <u>Red 07.08.15</u>	Due Date : 9/5/2007
Checked & Approved By :	Qty: 42 Um: Each
Comment : Est: A 02.06.05 New Issue NG	

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M2024T3S063 2024-T3 .063 sheet



Comment: Qty.: 0.0547 sf(s)/Unit Total : 2.1882 sf(s)

2024-T3 .063 sheet

Material: 2024-T3 (QQ-A-250/4) 0.063 thick

(M2024T3S.063)

Batch: M104921

SAD 07/08/17

42

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D2229

Dwg Rev: B

Prog Rev: B

2-Deburr if necessary

SAD 07/08/17 42

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SAD 07/08/17

42

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

Er 07/08/20

42 (Canned)

5.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr. No sharp edges

SAD 07/08/21

42

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Seq. #:

Machine Or Operation:

Description :

6.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



42x

Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

M-H

07/08/22

7.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

07/08/22 42

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

07/08/23 42x

9.0

QC21

FINAL INSPECTION/W/O RELEASE



42

Comment: FINAL INSPECTION/W/O RELEASE

07/08/24

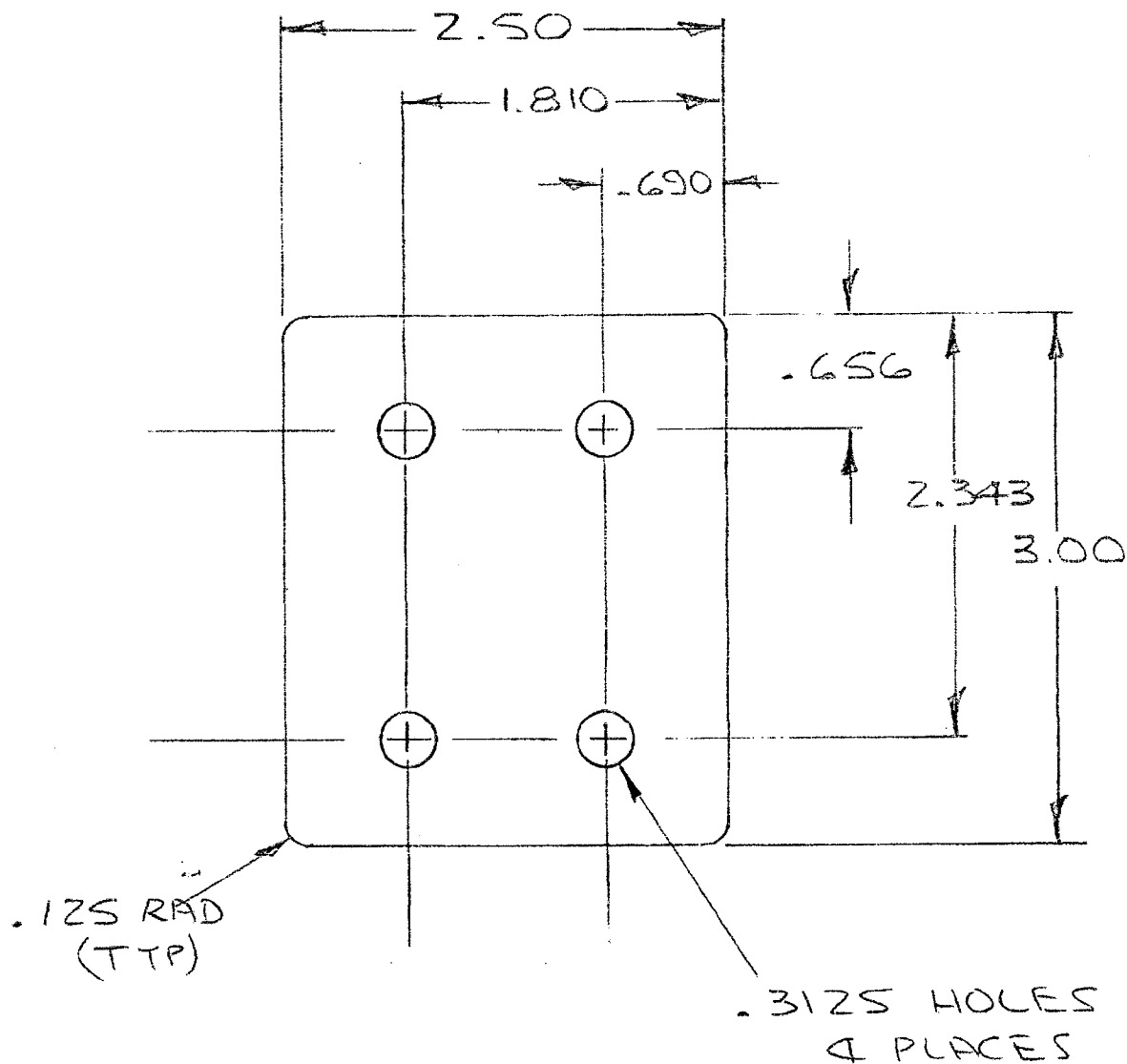
Job Completion



12 07-08-24

DART

DRAWN BRADLEY 94.3.28		DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
DESIGN BRADLEY 94.3.28		DRAWING NO. D2229	REV. B
		SHEET 1 OF 1	
		TITLE DOUBLER	
A	NEW ISSUE	94/3/28	✓
B	ALODINE WAS ANODIZE	97/11/06	✓



MATERIAL: 2024-T3 ALUMINUM
.063 THICK

FINISH: ALODINE PER QSI QOS-4.1

DART AEROSPACE LTD		Work Order:	33989
Description: Dabler		Part Number:	D2229
Inspection Dwg: D2229 Rev: B			Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

<input checked="" type="checkbox"/>	First Article	<input type="checkbox"/>	Prototype
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[illegible]

Measured by:	SAB	Audited by:	Er	Prototype Approval:	N/A
Date:	07/08/17	Date:	07/08/20	Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	